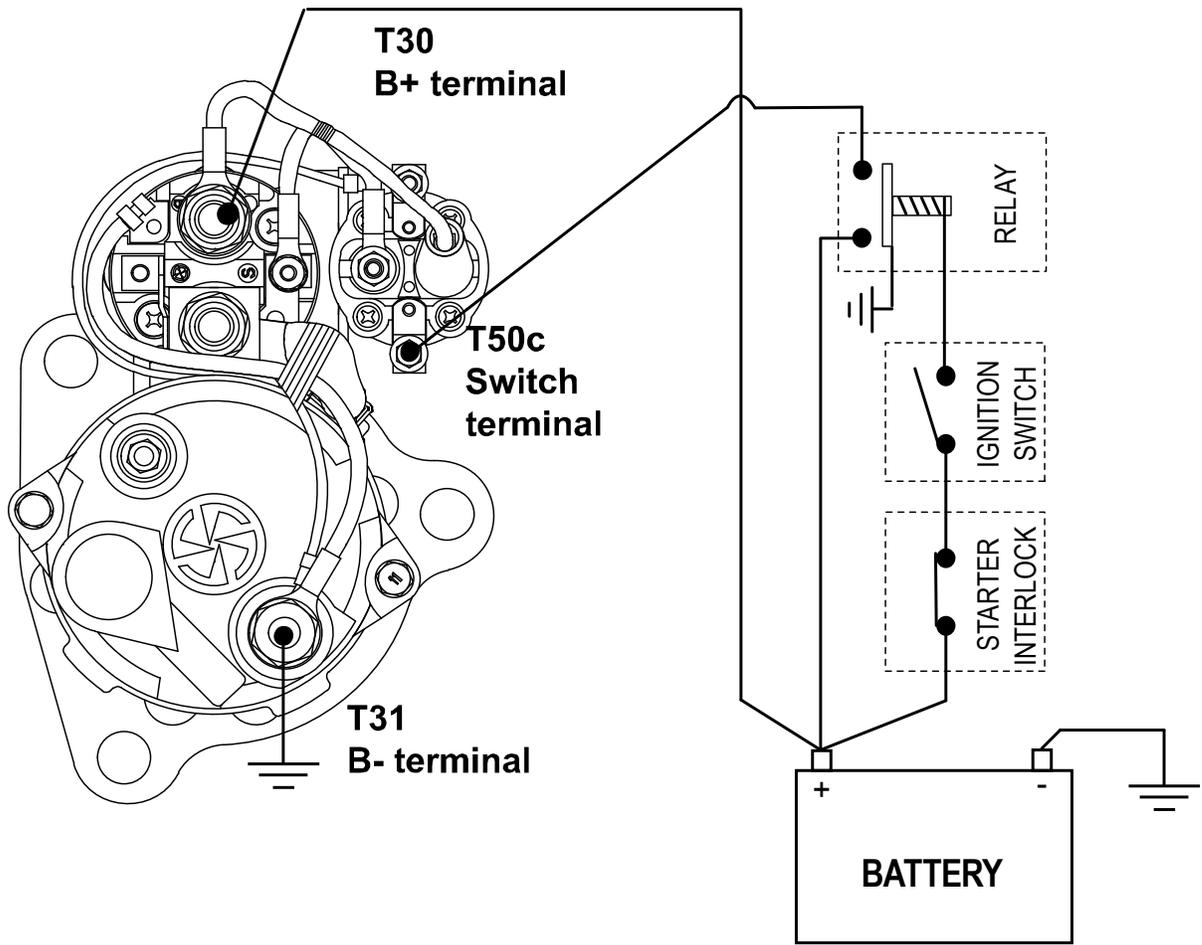


**Source:** Prestolite Electric Leece Neville Heavy Duty Systems  
**Bulletin No:** TWB-0058 **Date:** December 15, 2021  
**Models:** M110R2616SE-A  
**Subject:** Wiring Diagram



techservice@prestolite.com



Terminal tightening torque values	
T30 (B+)	24.7 - 27.5 Nm
T31 (B-)	24.7 - 27.5 Nm
T50c (IGN / SW)	2.0 - 2.5 Nm

**NOTE:** Do not remove or bypass the control relay (IMS).

**Important:** The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at [www.prestolite.com](http://www.prestolite.com), or contact our technical service department at:

